



Limestone residues of sculpting factories utilization as sorbent for removing Pb(II) ion from aqueous solution

Firas Fadhel Ali ^{a,*}, Ahmad S. Al-Rawi ^b, Abdulsalam M. Aljumialy ^c

^a Department of Chemistry, College of Education for Woman, University Of Anbar, Ramadi, Iraq

^b Department of Chemistry, College of Science, University Of Anbar, Ramadi, Iraq

^c Department of Pharmacy, Al-Maarif University College, Ramadi, Iraq

ARTICLE INFO

Keywords:

Adsorption
Limestone
Atomic absorption spectroscopy
Toxic ions

ABSTRACT

This study aims to use limestone wasted from the factory of stone carving for the adsorption of Pb(II) ion from aqueous solution. The process of adsorbing Pb(II) ion was achieved by using the patch method at conditions of (mass of adsorbent = 0.3, 0.6, 1.2 g, contact time = 15, 30, 45, 60, 120 min, particles size = 150, 250, 300 μm, pH media = 2, 3, 4, 5, 6, 7, 8, 9, temperature = 288, 298, 308, 318 K and initial concentration = 50, 70, 90, 100 mg/L) to obtain the best adsorption conditions. The atomic absorption spectroscopy was used to determine the concentration of the Pb(II) ion after the adsorption steps. Results show that the limestone was efficient for the removal of Pb(II) ion with efficiency reaching 99.5 % when 1.2 g of limestone was used. The study also revealed that the smaller particle size of limestone is, the higher percentage of removal will be. The adsorption increased almost rapidly with pH up to 5. The adsorbent uptake reaches the maximum after 15 min of contact. The Freundlich, Langmuir and Temkin isotherms plots show a good linearity, where R² was more than 0.99, suggesting a good agreement with the experimental data.

1. Introduction

Various industrial processes result in elevated concentrations of toxic ions, which are considered high-level environmental pollutants and pose a threat to human health and the eco-system [1–2]. The WHO limits permitted concentration of Pb(II) ions in drinking water at 0.05 mg/L and Pb(II) in wastewaters at a level of 0.05–0.10 mg/L before discharging [3–4]. There is a need to find a process that reduces this pollution. Many methods have been used for the removal of these toxic ions from aqueous solutions, including ion exchange, chemical precipitation, microfiltration, chemical reduction, reverse osmosis, and adsorption [2,5–9]. The adsorption method has proven to be an effective method for removing ions while using environmentally friendly materials and reducing costs as well [6,10–11]. Table 1.

Because of the high toxicity of Pb(II) ion, extensive research have been focusing on the removal of this ion from aqueous solution using a variety of adsorbents. ZnO nano-powders functionalized by chelating reagent was used for the removal of Pb(II) and Cd(II) aqueous solution [12]. Graphene oxide functionalized with oxidethiol [13] and multi-walled carbon nanotubes grafted with acrylamide [14] was reported to have high adsorption capacities for Pb(II) ions. EDTA-Zr(IV)iodate

showed a removal percentage that reaches 90 % where the initial concentration was 10 mg/L [15]. It has also been reported that activated carbon prepared from Rosa Canina-L seeds and composited with NiO has maximum monolayer adsorption capacity (qm) of up to 1428.57 mg/L [16].

The removal of Pb(II) ions using minerals relies on many factors including electrical properties, acidity and basicity of the minerals, ion charge, concentration and size, competition of other ions, and the pH and the temperature of the solution [22–23]. The minerals have many attractive properties that qualify them to be used as adsorbents. Of these is their high ability to adsorb resulting from the fact that minerals contain rough surface, pores and cavities [12]. Minerals may contain water that can be dried, and leave cavities behind it. They also have some cation in their structure, which acts like ion-exchanger that can replace their ions with toxic ions in the aqueous solutions [24–26]. The use of minerals' powder with fine particles gives them a high surface area that increases their ability for adsorption. Waste of limestone from the factory of stone carving is usually sent to landfilling [24–28]. Therefore, different strategies are proposed to use this type of waste as a low cost adsorbent material. This strategy is considered a promising application of green chemistry principles [29–33].

* Corresponding author.

E-mail address: edw.firas_flow@uoanbar.edu.iq (F. Fadhel Ali).

Table 1

Adsorption capacities of Pb(II) ions onto various adsorbents reported in the literature.

Adsorbent	q_e (mg/g)	Ref.
Functionalized graphene oxide-thiol(prepared with 80 mg cysteamine (GO-SH2))	200	[13]
NH2-HMS (functionalized HMS type mesoporous silica with amine groups)	119	[16]
poly (acrylamide-co-itaconic acid)/multi walled carbon nanotubes	71	[14]
NiO/Rosa Canina-L seeds activated carbon nanocomposite	1428.57	[17]
magnetite nanoparticles	3.44	[18]
magnetic alginate beads based on maghemite nanoparticles	50	[19]
P(MMA-HEMA)	3.037	[20]
Phyllanthus emblica fruit stone (PEFS)	9.936	[21]
FMBM-functionalized ZnO nanopowders	61.2	[12]

This research aims to study the possibility of using limestone rocks for the removal of heavy metal ion from contaminated aqueous solutions produced from a variety of industries. The limestone is produced in large amounts as byproducts during the manufacturing of rocks; thus it is considered as a waste in rocks factories with very low cost. The limestone was used as an adsorbent of Pb(II) ion and the affection of ion concentrations, temperature and pH on its adsorption ability were investigated.

2. Methodology

2.1. Reagent

All the chemicals and reagents were obtained from Sigma Aldrich. The Pb(II) ion stock solution (1000 mg/L) was prepared by dissolving Pb(NO₃)₂ in deionized water. Experiments and analysis were conducted in the laboratories of the college of Science, University of Anbar.

2.2. Preparation of adsorbent

The limestone was collected from the waste of sculpting factories in the city of Hit, Anbar, Iraq. The limestone was firstly grinded by mill, dried at 105 °C and sieved to obtain three different particle sizes of 150, 250 and 300 mm [10].

2.3. Characterization of limestone

Field emission scanning electron emission (FE-SEM) was employed for the morphological characterization using HITACHI S-4500.

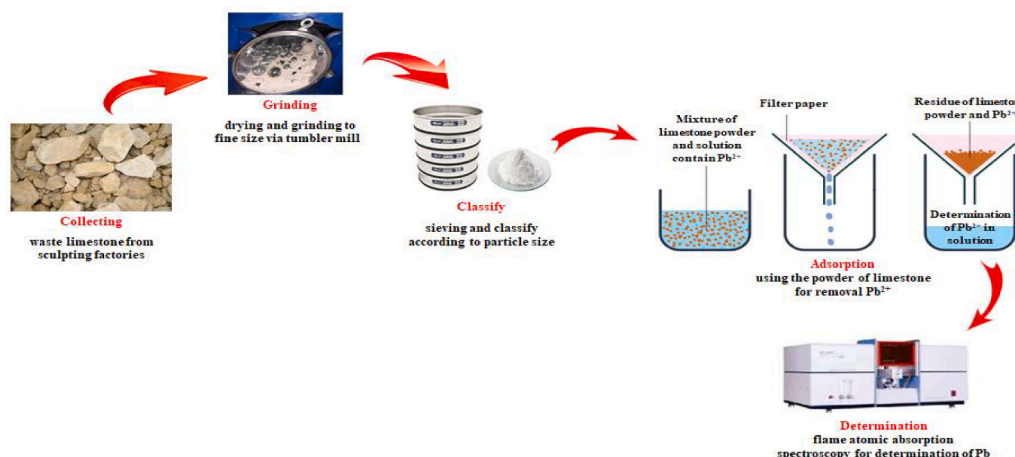


Fig. 1. Schematic representation of Pb(II) ion adsorption with limestone.

2.4. Adsorption procedure:

Adsorption procedure was carried out via batch method. A specified weight of limestone was mixed with 50 ml of Pb(II) ion solution in 100 ml of polyethylene container and shaken in a thermostatic water bath for a specific time = 5, 15, 30, 45, 60, 80, 120 min. The adsorption experiment was also carried out at pH = 2, 3, 4, 5, 6, 7, 8, 9, temperature = 288, 298, 308, 318 K and initial concentration = 50, 70, 90, 100 mg/L [10,22,34]. The mixtures were then filtered and residual Pb(II) ion in the solution was measured by flame atomic absorption spectroscopy (Phoenix 986 AAS, USA).

2.5. Theory basis of adsorption process

Experiments involving adsorption are normally described by the Freundlich, Langmuir and Temkin isotherms. In Freundlich isotherm:

$q_e = K_f C_e^{1/n}$ (1). where q_e is the amount of uptake in mg/kg of the adsorbent, C_e is the amount of adsorbate at the equilibrium, n is the Freundlich coefficient, and K_f the Freundlich adsorption capacity [22–23,34].

The isotherm of Langmuir is described by equation:

$C_e/q_e = 1/(bq_m) + (1/q_m) C_e$ (2). where b is the Langmuir coefficients and q_m is the monolayer capacity [22–23,34].

The Temkin isotherm is given by the equation:

$$q_e = B \ln A_T + B \ln C_e \quad (3).$$

$B = RT/b_T$ (4). where A_T = Temkin isotherm equilibrium binding constant (L/g), b_T = Temkin isotherm constant, R = universal gas constant (8.314 J/mol/K), T = Temperature at 298 K and B = Constant related to heat of sorption (J/mol) [35–37].

The linear Freundlich plots are obtained by drawing $\ln q_e$ vs $\ln C_e$, where the adsorption coefficients are estimated. The linear Langmuir plots are obtained by drawing C_e/q_e against C_e . The linear Temkin plots are obtained by plotting C_e vs $\ln C_e$.

3. Results and discussion:

3.1. Adsorbents

This study aimed to exploit limestone as an eco-friendly-adsorbent to eliminate heavy metals ions from wastewater. Although adsorption is a highly promising and efficient method, it suffers from the use of a relatively expensive materials as adsorbents [12,21,33,15–17,38–40]. With a view to find a simple and non-costly method in terms of materials, the effect of temperature, pH, contact time and particle size of limestone as adsorbent, on the removal of Pb(II) ion from aqueous solution were investigated. Fig. 1.

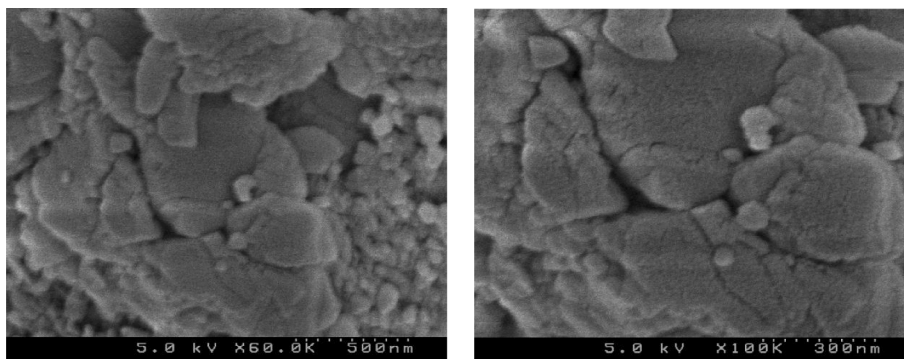


Fig. 2. SEM image of Limestone.

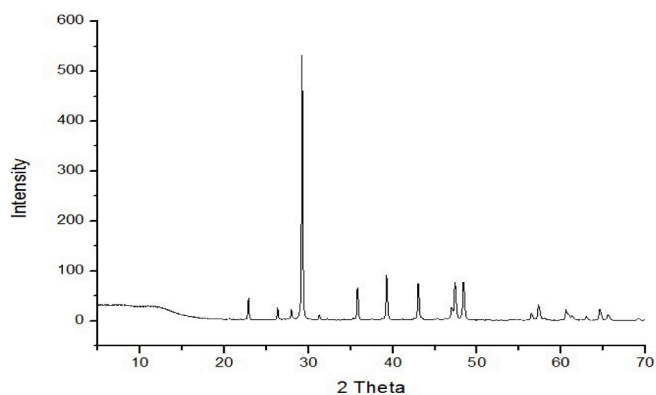


Fig. 3. XRD of limestone.

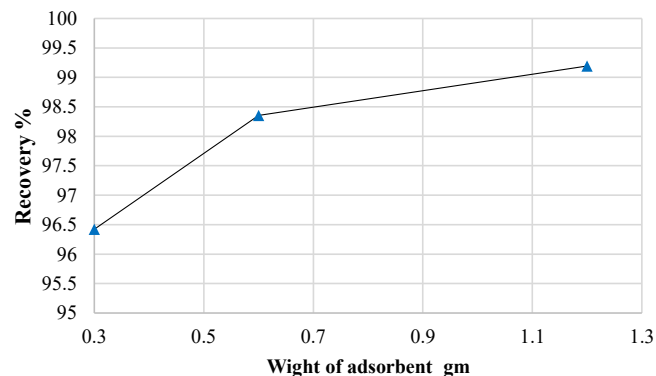


Fig. 4. Effect of weight of limestone on adsorption of Pb(II) ion (q_e) at 298 K (limestone 1.2 g/100 ml of aqueous solution, time 30 min and initial Pb(II) ion concentration 50 mg/l).

3.2. Characterization of limestone

The FE-SEM image of limestone shown in Fig. 2 clearly reveals a rough surface and high porosity which explain the excellent adsorption of Pb(II) ions from the aqueous solutions. The XRD pattern of the limestone (Fig. 3) shows that calcite is the dominant mineral in limestone [41–43]. The predominant calcite increases the surface polarity and surface hydrophilicity of the limestone, which increases the interaction with Pb(II) ions through electrostatic interaction. Therefore, the presence of calcite increases the removal of Pb(II) ions.

3.3. Effect of adsorbent dosage

The effect of limestone dosage was studied and 0.3, 0.6 and 1.2 g of

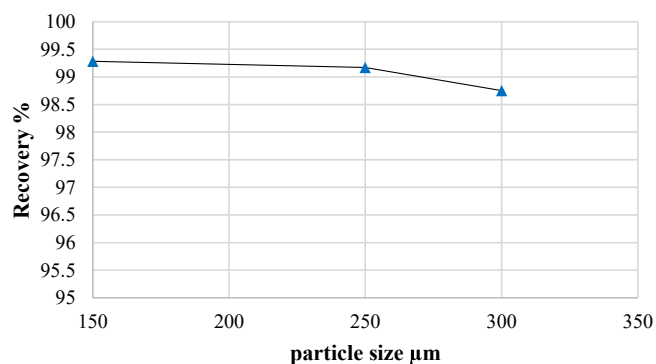


Fig. 5. Effect of particle size on adsorption of Pb(II) ion (q_e) (limestone 1.2 g/100 ml of aqueous solution, pH = 5 and initial Pb(II) ion concentration 50 mg/l).

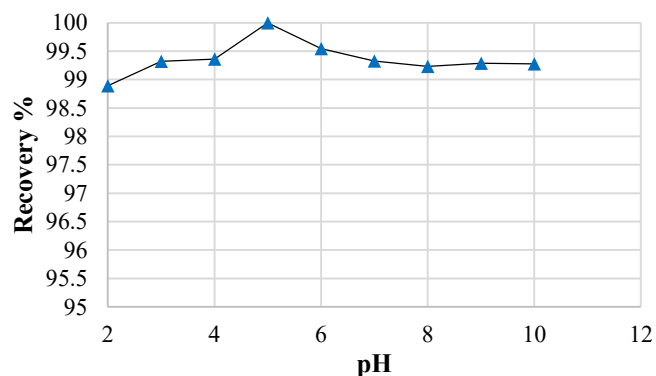


Fig. 6. Effect of pH on adsorption of Pb(II) ion (q_e) at 298 K (limestone 1.2 g/100 ml of aqueous solution, time 30 min and initial Pb(II) ion concentration 50 mg/l).

limestone were used for the removal of Pb(II) ion from 50 ml aqueous solution at concentration of 50 mg/L. The percentage of adsorption shown in Fig. 4 significantly increased from 96 %, when 0.3 g of limestone was used, to up to 99.5 % when 1.2 g of limestone was used to remove the Pb(II) ion [44–46].

3.4. Effect of particle size:

The effect of particle size of limestone was studied, where three different particle sizes (150, 250 and 300 μm) were used. The percentage of adsorption was at the maximum when using limestone with particle size of 150 μm , and it slightly decreases when the particle size increases to 250 μm . The lowest percentage of adsorption was obtained when

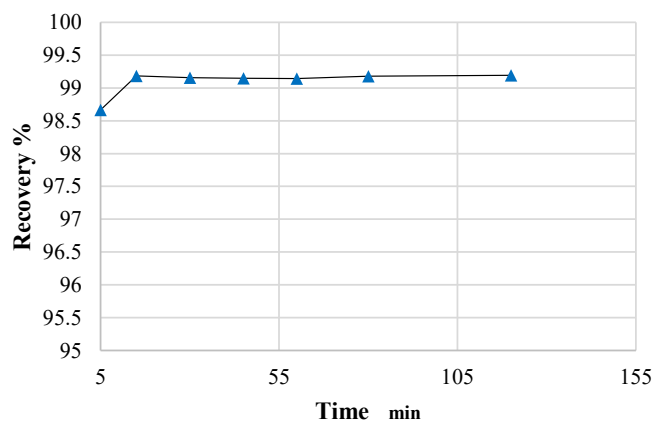


Fig. 7. Effect of contact time on adsorption of Pb(II) ion (q_e) at 298 K (limestone 1.2 g/100 ml of aqueous solution, pH = 5 and initial Pb(II) ion concentration 50 mg/l).

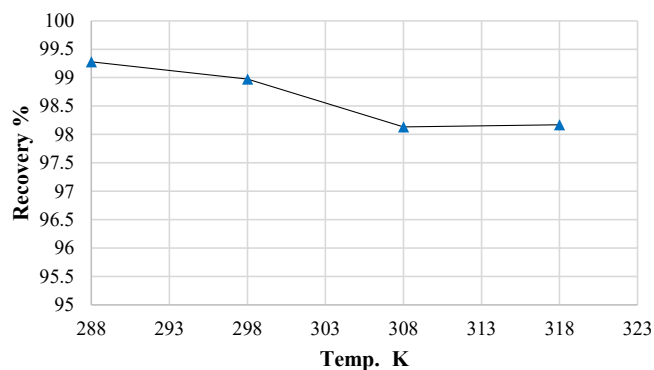


Fig. 8. Effect of temperature on adsorption of Pb(II) ion (q_e) (limestone 1.2 g/100 ml of aqueous solution, pH = 5 and initial Pb(II) ion concentration 50 mg/l).

using limestone with particle size of 300 μm as shown in Fig. 5. This finding clearly agreed with the fact that increasing the particle size decreases the surface area of contact between the adsorbent and the Pb(II) ion solution [47–49].

3.5. Effect of pH

The adsorption of Pb(II) ion was investigated at pH = 2 to 10 where all other conditions were constant and the limestone amount was 1.2 g/100 ml of Pb(II) ion solution at concentration of 50 mg/l (Fig. 6). The adsorption curve sharply increased up to pH 5. The adsorption was then gradually decreasing until pH 8. At pH > 8 there were no increase in the adsorption up to pH 10. The low pH leads to free the active sites of the limestone and be ready to adsorb more Pb(II) ions. The uptake of Pb(II) ion mostly reaches the equilibrium at pH = 5 [46,49–51].

3.6. Effect of contact time

The effect of contact time were experimentally investigated at pH = 5 using the limestone as adsorbent (1.2 g/100 ml of 50 mg/l Pb(II) ion solution). The samples were shaken for contact times of 5–120 min. It is fundamental to estimate the influence of contact time between the limestone and the Pb(II) ion solutions. As shown in Fig. 7, the adsorbent uptake reaches the maximum after 15 min of contact, where no additional uptake can be noticed when increasing the contact time up to 120 min [46,52–53].

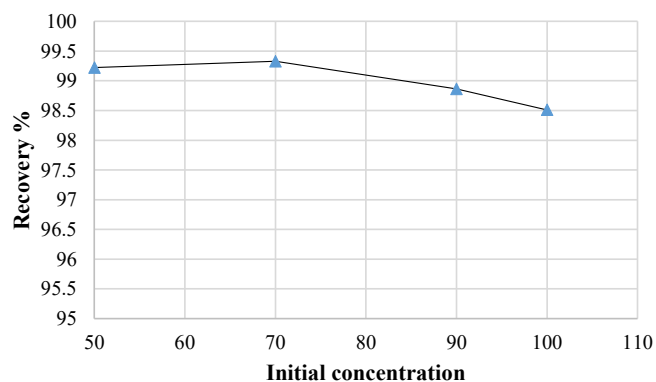


Fig. 9. Effect of initial concentration of Pb(II) ion (q_e) at 298 K (limestone 1.2 g/100 ml of aqueous solution, pH = 5).

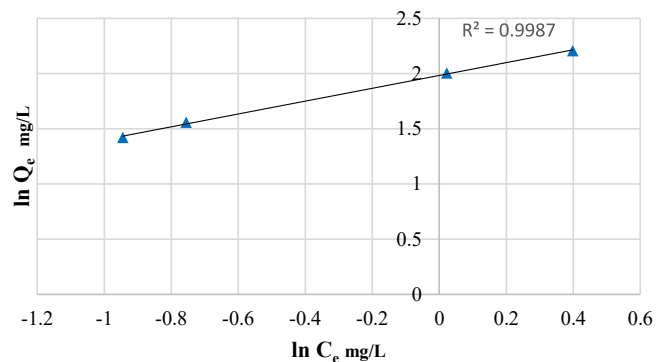


Fig. 10. Freundlich isotherm at 298 K (limestone amount 1.2 g, pH 5, initial Pb(II) ion concentration 50, 70, 90 and 100 mg/l, time 30 min).

3.7. Effect of temperature

The effect of increasing temperature (from 288 to 318 K) on the efficiency of limestone as adsorbent material was studied. The amount of adsorption decreases as the temperature increases as shown in Fig. 8, which confirms that the adsorption is exothermic [50,54].

3.8. Effect of initial Pb(II) ion concentration

The effect of initial Pb(II) ion concentration on adsorption is shown in Fig. 9. The initial concentration was in range of 50–100 mg/L. The results show that adsorption percentage reaches maximum (99.3 %), when the initial concentration of Pb(II) ion was at 50 and 70 mg/L. At higher initial concentrations of Pb(II) ion of 90 and 100 mg/L, the adsorption percentage slightly decreased to 98.5 %, which may be caused by the fact that all the limestone as adsorbent had a finite active sites number. These active sites probably become occupied when concentration of Pb(II) ion reaches above a certain value [39,50,55–56].

Table 2

Freundlich, Langmuir and Temkin adsorption coefficient at 298 K (limestone amount 1.2 g, pH 5, initial Pb(II) ion concentration 50, 70, 90 and 100 mg/l, time 30 min).

Freundlich coefficient		Langmuir coefficient		Temkin coefficient	
K_f	n	q_m	b	A_T	b_T
-0.6839	1.7217	10.1626	2.7563	4.0917	3022.904

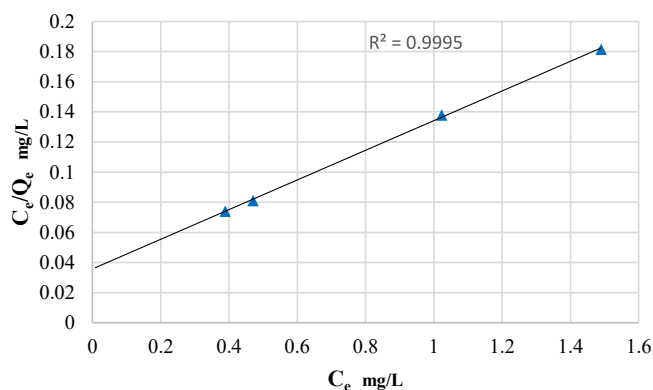


Fig. 11. Langmuir isotherm at 298 K (limestone amount 1.2 g, pH 5, initial Pb(II) ion concentration 50, 70, 90 and 100 mg/L, time 30 min).

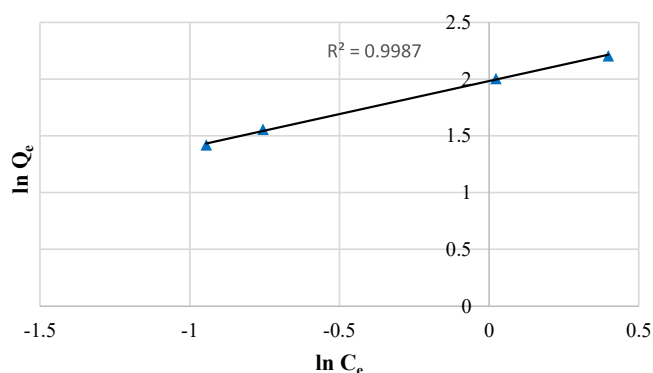


Fig. 12. Temkin isotherm at 298 K (limestone amount 1.2 g, pH 5, initial Pb(II) ion concentration 50, 70, 90 and 100 mg/L, time 30 min).

3.9. Adsorption isotherm

The adsorption isotherm experiments were conducted for Pb(II) ion by changing the initial concentration between 50 and 100 mg/L.

The results of adsorption match with the experimental isotherm of Freundlich (Fig. 10) i.e. it is usable to describe nonspecific adsorption of Pb(II) ion onto heterogeneous surfaces of limestone. The Freundlich isotherm plots show a good linearity, where $R^2 = 0.99$. The Freundlich coefficients calculated from the drawn chart are summarized in Table 2. The coefficients suggest that Pb(II) ion is preferable adsorption on the limestone [57,35–37]. The n value is 1.72 and K_f value is -0.68 .

The experimental Langmuir isotherm were also tested. A plot of (C_e/q_m) vs the remain concentrations of the Pb(II) ion (C_e) is shown in Fig. 11. The constants of Langmuir model and the correlation coefficient value (R^2) for adsorption of Pb(II) ions onto limestone are summarized in Table 2. The correlation coefficient value was up to 0.999 for Pb(II) ion, which indicates that the experimental results have an excellent agreement with the Langmuir model confirming that the Pb(II) ion adsorption is chemically in nature and bound by chemical forces to the active sites onto the limestone surface [22,58–61]. The highest adsorption capacities (q_m) obtained by this isotherm were 10.16 mg/g.

The experimental Temkin isotherm was studied. A plot of C_e vs $\ln C_e$ is shown in Fig. 12. The Temkin constants for the Pb(II) ion are summarized in Table 2. The correlation coefficient value was $R^2 = 0.99$ for Pb(II) ion, which suggests that the experimental results have an excellent agreement with the Temkin model [59,61–62].

4. Conclusion

The results showed that the limestone is a superior adsorbents

material in the removal of Pb(II) ion from aqueous solution. The optimum pH for the removal of Pb(II) ion by the limestone was at 5. The adsorption process of Pb(II) ion on the limestone is exothermic. The adsorption equilibrium was reached after 15 min of contact. The percentage of adsorption was around 96 %, which increased to 99.5 % when amount of limestone increased from 0.3 g to 1.2 g. The optimum temperature of adsorption was found to be 288 K and increasing the temperature negatively affects the removal of Pb(II) ion. The adsorption percentage was up to 99.3 % when the initial concentration of Pb(II) ion is 50 mg/L and slightly decreased to 98.5 % at higher initial concentrations of 100 mg/L. The experimental results clearly showed an excellent agreement with the isotherms model. In addition to the ability of limestone to adsorb heavy metal ions from aqueous solutions, the low cost and easy limestone obtaining make it a superior choice for application of wastewater treatment and consider a promising application of green chemistry principles.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability

Data will be made available on request.

Acknowledgements

The authors would like to thank the University Of Anbar, College of Science, College of Education for women and Al-Maarif University College. The authors wish to thank service research lab in the Chemistry Department, College of Science.

References:

- [1] H. Fan, S. Chen, Z. Li, P. Liu, C. Xu, X. Yang, Assessment of heavy metals in water, sediment and shellfish organisms in typical areas of the Yangtze River Estuary, China. *Mar Pollut Bull.* 151 (2020), 110864.
- [2] N. Abdullah, N. Yusof, W.J. Lau, J. Jaafar, A.F. Ismail, Recent trends of heavy metal removal from water/wastewater by membrane technologies, *J Ind Eng Chem.* 76 (2019) 17–38.
- [3] F. Edition, Guidelines for drinking-water quality, *WHO Chron.* 38 (4) (2011) 104–108.
- [4] Organization WH, WHO. Guidelines for drinking-water quality. Vol. 1. world health organization; 2004.
- [5] A.S. Al-Rawi, I.K.I. Al-Khateeb, T.A. Zaidan, Nanocellulose acetate membranes: Preparation and application, *Environ Nanotechnology, Monit Manag.* 16 (2021), 100529.
- [6] J. Ma, G. Qin, Y. Zhang, J. Sun, S. Wang, L. Jiang, Heavy metal removal from aqueous solutions by calcium silicate powder from waste coal fly-ash, *J Clean Prod.* 182 (2018) 776–782.
- [7] S.T. Hussain, S.A.K. Ali, Removal of heavy metal by ion exchange using bentonite clay, *J Ecol Eng.* 22 (1) (2021).
- [8] W. Aloulou, H. Aloulou, M. Khemakhem, J. Duplay, M.O. Daramola, A.R. Ben, Synthesis and characterization of clay-based ultrafiltration membranes supported on natural zeolite for removal of heavy metals from wastewater, *Environ Technol Innov.* 18 (2020), 100794.
- [9] A.T. Mohammed, A.M. Salman, O. Al-Muhandis, Determination of the Optimum Conditions for the Recovery of Silver from Photographic Fixer Solutions Used in Hospitals and Clinics at Anbar, Iraq, *Asian J Chem.* 24 (12) (2012).
- [10] A.S. Yahya, Study affecting factors on the recovery of some heavy metal ions from aqueous solutions using natural clay, *J Univ Anbar Pure Sci.* 10 (3) (2016).
- [11] Z. Jia, Q. Wang, C. Zhu, G. Yang, Adsorption of ions at the interface of clay minerals and aqueous solutions, *Adv Colloid Sci.* (2016).
- [12] S. Nekouei, F. Nekouei, I. Tyagi, S. Agarwal, V.K. Gupta, Mixed cloud point/solid phase extraction of lead (II) and cadmium (II) in water samples using modified-ZnO nanopowders, *Process Saf Environ Prot.* 99 (2016) 175–185.
- [13] M. Yari, M. Norouzi, A.H. Mahvi, M. Rajabi, A. Yari, O. Moradi, et al., Removal of Pb (II) ion from aqueous solution by graphene oxide and functionalized graphene oxide-thiol: effect of cysteamine concentration on the bonding constant, *Desalin Water Treat.* 57 (24) (2016) 11195–11210.
- [14] A. Mohammadinezhad, G.B. Marandi, M. Farsadrooh, H. Javadian, Synthesis of poly (acrylamide-co-itaconic acid)/MWCNTs superabsorbent hydrogel

- nanocomposite by ultrasound-assisted technique: swelling behavior and Pb (II) adsorption capacity, *Ultrason Sonochem.* 49 (2018) 1–12.
- [15] Naushad M, AlOthman ZA, Javadian H. Removal of Pb (II) from aqueous solution using ethylene diamine tetra acetic acid-Zr (IV) iodate composite cation exchanger: kinetics, isotherms and thermodynamic studies. *J Ind Eng Chem.* 2015;25:35–41.
- [16] H. Javadian, B.B. Koutenaie, E. Shekarian, F.Z. Sorkhrodi, R. Khatti, M. Toosi, Application of functionalized nano HMS type mesoporous silica with N-(2-aminooethyl)-3-aminopropyl methylmethoxysilane as a suitable adsorbent for removal of Pb (II) from aqueous media and industrial wastewater, *J Saudi Chem Soc.* 21 (2017) S219. S230.
- [17] H. Javadian, M. Ghasemi, M. Ruiz, A.M. Sastre, S.M.H. Asl, M. Masomi, Fuzzy logic modeling of Pb (II) sorption onto mesoporous NiO/ZnCl₂-Rosa Canina-L seeds activated carbon nanocomposite prepared by ultrasound-assisted co-precipitation technique, *Ultrason Sonochem.* 40 (2018) 748–762.
- [18] T. Wang, X. Jin, Z. Chen, M. Megharaj, R. Naidu, Simultaneous removal of Pb (II) and Cr (III) by magnetite nanoparticles using various synthesis conditions, *J Ind Eng Chem.* 20 (5) (2014) 3543–3549.
- [19] A. Idris, N.S.M. Ismail, N. Hassan, E. Misran, A.-F. Ngomsik, Synthesis of magnetic alginate beads based on maghemite nanoparticles for Pb (II) removal in aqueous solution, *J Ind Eng Chem.* 18 (5) (2012) 1582–1589.
- [20] O. Moradi, M. Aghaie, K. Zare, M. Monajemi, H. Aghaie, The study of adsorption characteristics Cu²⁺ and Pb²⁺ ions onto PHEMA and P (MMA-HEMA) surfaces from aqueous single solution, *J Hazard Mater.* 170 (2–3) (2009) 673–679.
- [21] S. Kushwaha, M. Chaudhary, I. Tyagi, R. Bhutiani, J. Goscianska, J. Ahmed, et al., Utilization of Phyllanthus emblica fruit stone as a Potential Biomaterial for Sustainable Remediation of Lead and Cadmium Ions from Aqueous Solutions, *Molecules.* 27 (10) (2022) 3355.
- [22] G.S. Sen, K.G. Bhattacharyya, Interaction of metal ions with clays: I. A case study with Pb (II), *Appl Clay Sci.* 30 (3–4) (2005) 199–208.
- [23] A.A. El-Bayaa, N.A. Badawy, A.E. Abd, Effect of ionic strength on the adsorption of copper and chromium ions by vermiculite pure clay mineral, *J Hazard Mater.* 170 (2–3) (2009) 1204–1209.
- [24] T. Zhang, W. Wang, Y. Zhao, H. Bai, T. Wen, S. Kang, et al., Removal of heavy metals and dyes by clay-based adsorbents: From natural clays to 1D and 2D nanocomposites, *Chem Eng J.* 420 (2021), 127574.
- [25] U. Ghani, S. Hussain, M. Imtiaz, S.A. Khan, Laterite clay-based geopolymer as a potential adsorbent for the heavy metals removal from aqueous solutions, *J Saudi Chem Soc.* 24 (11) (2020) 874–884.
- [26] S. Kakaie, E.S. Khameneh, F. Rezazadeh, M.H. Hosseini, Heavy metal removing by modified bentonite and study of catalytic activity, *J Mol Struct.* 1199 (2020), 126989.
- [27] L. Khalfa, A. Sdiri, M. Bagane, M.L. Cervera, A calcined clay fixed bed adsorption studies for the removal of heavy metals from aqueous solutions, *J Clean Prod.* 278 (2021), 123935.
- [28] S. Biswas, T.U. Rashid, T. Debnath, P. Haque, M.M. Rahman, Application of chitosan-clay biocomposite beads for removal of heavy metal and dye from industrial effluent, *J Compos Sci.* 4 (1) (2020) 16.
- [29] H. Essebaai, H. Lgaz, A.A. Alrashdi, A. Habsaoui, A. Lebkiri, S. Marzak, et al., Green and eco-friendly montmorillonite clay for the removal of Cr (III) metal ion from aqueous environment, *Int J Environ Sci Technol.* 19 (4) (2022) 2443–2454.
- [30] H. Es-sabhany, A. El Yacoubi, M.L. El Hachimi, A. Boulouiz, B.C. El Idrissi, M.S. El Youbi, Low-cost and eco-friendly Moroccan natural clay to remove many bivalent heavy metal ions: Cu²⁺, Co²⁺, Pb²⁺, and Ni²⁺, *Mater Today Proc.* 58 (2022) 1162–1168.
- [31] L. Wang, J. Rinklebe, F.M.G. Tack, D. Hou, A review of green remediation strategies for heavy metal contaminated soil, *Soil Use Manag.* 37 (4) (2021) 936–963.
- [32] W. Zhang, Y. An, S. Li, Z. Liu, Z. Chen, Y. Ren, et al., Enhanced heavy metal removal from an aqueous environment using an eco-friendly and sustainable adsorbent, *Sci Rep.* 10 (1) (2020) 1–19.
- [33] S. Ahmad, A. Pandey, V.V. Pathak, V.V. Tyagi, R. Kothari, Phycoremediation: algae as eco-friendly tools for the removal of heavy metals from wastewaters, *Bioremediation Ind waste Environ Saf.* (2020) 53–76.
- [34] S. Mnasri-Ghnimi, N. Frini-Srasra, Removal of heavy metals from aqueous solutions by adsorption using single and mixed pillared clays, *Appl Clay Sci.* 179 (2019), 105151.
- [35] K.S. Obayomi, M. Auta, A.S. Kovo, Isotherm, kinetic and thermodynamic studies for adsorption of lead (II) onto modified Aloji clay, *Desalin Water Treat.* 181 (2020) 376–384.
- [36] B. Abbou, I. Lebkiri, H. Ouaddari, O. Elkhattabi, A. Habsaoui, A. lebkiri, et al., Kinetic and thermodynamic study on adsorption of cadmium from aqueous solutions using natural clay, *J Turkish Chem Soc Sect A Chem.* 8 (2) (2021) 677–692.
- [37] A. Benmessaoud, D. Nibou, E.H. Mekatel, S. Amokrane, A comparative study of the linear and non-linear methods for determination of the optimum equilibrium isotherm for adsorption of Pb²⁺ ions onto Algerian treated clay, *Iran J Chem Chem Eng.* 39 (4) (2020) 153–171.
- [38] D. Humelnicu, M.M. Lazar, M. Ignat, I.A. Dinu, E.S. Dragan, M.V. Dinu, Removal of heavy metal ions from multi-component aqueous solutions by eco-friendly and low-cost composite sorbents with anisotropic pores, *J Hazard Mater.* 381 (2020), 120980.
- [39] Z.A. AlOthman, A.H. Bahkali, M.A. Khiyami, S.M. Alfadul, S.M. Wabaidur, M. Alam, et al., Low cost biosorbents from fungi for heavy metals removal from wastewater, *Sep Sci Technol.* 55 (10) (2020) 1766–1775.
- [40] M. Chaudhary, I. Tyagi, S. Chaudhary, S. Kushwaha, A. Kumar, Novel hydrochar as low-cost alternative adsorbent for the removal of noxious impurities from water, in: *Sustainable Materials for Sensing and Remediation of Noxious Pollutants*, Elsevier, 2022, pp. 149–160.
- [41] Lubis G, Hasyim SFS, Arifin KS. Added Value of Limestone Batumilim and Its Application in Industry. In: *Journal of Physics: Conference Series*. IOP Publishing; 2021. p. 12053.
- [42] A.S. Bawa, M.S. Ousmane, O.S. Mamane, A.C. Yacoubai, I. Natatou, XRD and Infrared study of limestone from Chadawanka (Tahoua, Niger), *J Mater Environ Sci.* 12 (2021) 664–672.
- [43] Y. Zhang, Q. Sun, J. Geng, Microstructural characterization of limestone exposed to heat with XRD, SEM and TG-DSC. *Mater Charact.* 134 (2017) 285–295.
- [44] A.K. Meena, K. Kadirvelu, G.K. Mishra, C. Rajagopal, P.N. Nagar, Adsorptive removal of heavy metals from aqueous solution by treated sawdust (Acacia arabica), *J Hazard Mater.* 150 (3) (2008) 604–611.
- [45] A. Afkhami, M. Saber-Tehrani, H. Bagheri, Simultaneous removal of heavy-metal ions in wastewater samples using nano-alumina modified with 2, 4-dinitrophenylhydrazine, *J Hazard Mater.* 181 (1–3) (2010) 836–844.
- [46] H. Gebretsadik, A. Gebrekidan, L. Demlie, Removal of heavy metals from aqueous solutions using Eucalyptus Camaldulensis: An alternate low cost adsorbent, *Cogent Chem.* 6 (1) (2020) 1720892.
- [47] R.M. Ali, H.A. Hamad, M.M. Hussein, G.F. Malash, Potential of using green adsorbent of heavy metal removal from aqueous solutions: adsorption kinetics, isotherm, thermodynamic, mechanism and economic analysis, *Ecol Eng.* 91 (2016) 317–332.
- [48] B. Yu, Y. Zhang, A. Shukla, S.S. Shukla, K.L. Dorris, The removal of heavy metal from aqueous solutions by sawdust adsorption—removal of copper, *J Hazard Mater.* 80 (1–3) (2000) 33–42.
- [49] H. Çelebi, G. Gök, O. Gök, Adsorption capability of brewed tea waste in waters containing toxic lead (II), cadmium (II), nickel (II), and zinc (II) heavy metal ions, *Sci Rep.* 10 (1) (2020) 1–12.
- [50] S. Wadhawan, A. Jain, J. Nayyar, S.K. Mehta, Role of nanomaterials as adsorbents in heavy metal ion removal from waste water: A review, *J Water Process Eng.* 33 (2020), 101038.
- [51] Z. Deng, S. Sun, H. Li, D. Pan, R.R. Patil, Z. Guo, et al., Modification of coconut shell-based activated carbon and purification of wastewater, *Adv Compos Hybrid Mater.* 4 (1) (2021) 65–73.
- [52] H. Hernández-Cocoletzi, R.A. Salinas, E. Águila-Almanza, E. Rubio-Rosas, W. S. Chai, K.W. Chew, et al., Natural hydroxyapatite from fishbone waste for the rapid adsorption of heavy metals of aqueous effluent, *Environ Technol Innov.* 20 (2020), 101109.
- [53] B.A. Ezeuegbu, D.A. Machido, C.M.Z. Whong, W.S. Japhet, A. Alexiou, S. T. Elazab, et al., Agricultural waste of sugarcane bagasse as efficient adsorbent for lead and nickel removal from untreated wastewater: Biosorption, equilibrium isotherms, kinetics and desorption studies, *Biotechnol Reports.* 30 (2021) e00614.
- [54] G. Sarojini, S. Venkateshbabu, M. Rajasimman, Facile synthesis and characterization of polypyrrole-iron oxide-seaweed (PPy-Fe₃O₄-SW) nanocomposite and its exploration for adsorptive removal of Pb (II) from heavy metal bearing water, *Chemosphere.* 278 (2021), 130400.
- [55] F. Almamani, R. Bhosale, M. Khraisheh, T. Almamani, Heavy metal ions removal from industrial wastewater using magnetic nanoparticles (MNP), *Appl Surf Sci.* 506 (2020), 144924.
- [56] B. Qiu, X. Tao, H. Wang, W. Li, X. Ding, H. Chu, Biochar as a low-cost adsorbent for aqueous heavy metal removal: A review, *J Anal Appl Pyrolysis.* 155 (2021), 105081.
- [57] A. Samad, M.I. Din, M. Ahmed, Studies on batch adsorptive removal of cadmium and nickel from synthetic waste water using silty clay originated from Balochistan-Pakistan, *Chinese J Chem Eng.* 28 (4) (2020) 1171–1176.
- [58] S. Bahah, S. Nacef, D. Chebli, A. Bouguettoucha, B. Djellouli, A New Highly Efficient Algerian Clay for the Removal of Heavy Metals of Cu (II) and Pb (II) from Aqueous Solutions: Characterization, Fractal, Kinetics, and Isotherm Analysis, *Arab J Sci Eng.* 45 (1) (2020) 205–218.
- [59] E.C. Nnadozie, P.A. Ajibade, Data for experimental and calculated values of the adsorption of Pb (II) and Cr (VI) on APTES functionalized magnetite biochar using Langmuir, Freundlich and Temkin equations. *Data Br.* 32 (2020), 106292.
- [60] T.C. Umeh, J.K. Nduka, K.G. Akpomie, Kinetics and isotherm modeling of Pb (II) and Cd (II) sequestration from polluted water onto tropical ultisol obtained from Enugu Nigeria, *Appl Water Sci.* 11 (4) (2021) 1–8.
- [61] S. Tonk, L.E. Aradi, G. Kovács, A. Turza, E. Rápp, Effectiveness and characterization of novel mineral clay in Cd²⁺ adsorption process: Linear and non-linear isotherm regression analysis, *Water.* 14 (3) (2022) 279.
- [62] A. Samad, M.I. Din, M. Ahmed, S. Ahmad, Synthesis of zinc oxide nanoparticles reinforced clay and their applications for removal of Pb (II) ions from aqueous media, *Chinese J Chem Eng.* 32 (2021) 454–461.